



Visual Defects Quality Standards

Three-Sixty Solutions crosslinked polyolefin foam buns are manufactured in a batch-type process. Small imperfections, such as internal surface defects or voids, are undetectable until the buns are cut open or their production skins are removed.

The **visual defect quality standards** for our foam buns are listed in the following chart:

# of Defects	Description of Defect (s)
1	Maximum of 1" in diameter and ¼" in depth
2	Maximum of ¾" in diameter and ¼" in depth
4	Maximum of ½" in diameter and 1/8" in depth
5	Maximum of 3/8" in diameter and 1/8" in depth
10	Maximum of ¼" in diameter and 1/8" in depth

A visual defect is described as: "Including but not limited to holes or voids, cracks, soft spots, hard-spots, color contamination, and dispersion swirl."

1. ALL surface and edge defects OUTSIDE of the minimum salable yield dimensions are acceptable.
2. Interior visual defects are allowed for up to ten (10) defects on any cut surface of a bun without exceeding the number and sizes listed above.

If you have specific questions regarding visual defects or any other technical data please contact our customer service office at 585-768-2233 or by email to mail@three-sixtysolutions.com.